

**Q1. Consider the following statements:**

**High alumina cement (HAC)**

1. Has high early compressive strength and heat hydration than OPC – 43 grade
2. Is not suitable to be use in clod regions.

**Which of these statements is /are correct?**

- a. 1 alone
- b. 2 alone
- c. Both 1 and 2
- d. Neither 1 nor 2

**Q2. Consider the following statements:**

**When cement is tested for setting time: on gauging it shown quick setting. This phenomenon known as “flash set” of cement is due to the presence of high**

1. Tricalcium aluminate ( $C_3A$ ) cement
2. Alkalies in cement
3. Tricalcium silicate ( $C_3S$ ) cement

**Which of these statements are correct?**

- a. 1, 2, and 3
- b. 2 and 3
- c. 1 and 2
- d. 1 and 3

**Q3. For marine works, the best suited cement is**

- a. Low heat portland cement
- b. Rapid hardening cement
- c. Ordinary portland cement
- d. Blast furnace slage cement

Q4. Match List – I (Type of cement) with List – II (Characteristics) and select the correct answer using the codes given below the lists:

List – I

List – II

A. Ordinary Portland cement

B. Rapid hardening cement

C. Low heat cement

D. Sulphate resistant cement

1. The percentage of  $C_3S$  is maximum and is of the order of 50%

2. The percentages of  $C_2S$  and  $C_3S$  are the same and of the order of 40%

3. Reacts with silica during burning and causes particles to unite together and development of strength

4. Preserves the form of bricks at high temperature and prevents shrinkage.

Codes :

- a. A – 2, B – 4, C – 1, D – 3
- b. A – 3, B – 1, C – 4, D – 2
- c. A – 2, B – 1, C – 4, D – 3
- d. A – 3, B – 4, C – 1, D – 2



Q5. Match List I with List II and select the correct answer:

List – I

A. High strength Portland  
Cement

B. Super sulphated cement

C. High alumina cement

D. Rapid hardening Portland  
cement

List – II

1. Should  
not be used  
with any  
admixture

2. Is  
extremely  
resistant to  
chemical  
attack

3. Gives a  
higher rate  
of heat  
developme  
nt during  
hydration  
of cement

4. Has a  
higher  
content of  
tricalcium  
silicate

Codes :

- a. A – 3, B – 2, C – 1, D – 4
- b. A – 4, B – 1, C – 2, D – 3
- c. A – 3, B – 1, C – 2, D – 4
- d. A – 4, B – 2, C – 1, D – 3

Q6. Four main oxides present in ordinary Portland cement are :  $\text{CaO}$ ,  $\text{Al}_2\text{O}_3$ ,  $\text{SiO}_2$  and  $\text{Fe}_2\text{O}_3$ . Identify the correct ascending order of their proportions in a typical composition of OPC

- (a)  $\text{Al}_2\text{O}_3, \text{Fe}_2\text{O}_3, \text{CaO}, \text{SiO}_2$
- (b)  $\text{Al}_2\text{O}_3, \text{CaO}, \text{Fe}_2\text{O}_3, \text{SiO}_2$
- (c)  $\text{Fe}_2\text{O}_3, \text{Al}_2\text{O}_3, \text{SiO}_2, \text{CaO}$
- (d)  $\text{Fe}_2\text{O}_3, \text{SiO}_2, \text{Al}_2\text{O}_3, \text{CaO}$

Q7. The proper size of mould for testing compressive strength of cement is

- (a) 7.05 cm cube
- (b) 10.05 cm cube
- (c) 15 cm cube
- (d) 12.05 cm cube

Q8. The specific gravity of commonly available ordinary portland cement is

- (a) 4.92
- (b) 3.15
- (c) 2.05
- (d) 1.83

Q9. A quick-setting cement has an initial setting time' of about

- (a) 50 minutes
- (b) 40 minutes
- (c) 15 minutes
- (d) 5 minutes

Q10. Consider the following statements:

Low percentage of  $C_3S$  and high percentage of  $C_2S$  in cement will result in

1. higher ultimate strength with less heat generation
2. rapid - hardening
3. better resistance to chemical attack

Which of the statements given above are correct?

- (a) 1 and 2
- (b) 2 and 3
- (c) 1 and 3
- (d) 1, 2 and 3

Q11. Match List I (Type of Cement) with List II (Property) and select the correct answer using the codes:

List – I

List – II

- |                              |   |
|------------------------------|---|
| A. Blast furnace slag cement | 1. High percentage of tricalcium silicate               |
| B. High alumina cement       | 2. Initial setting approximately three and a half hours |
| C. Low heat Cement           | 3. Low percentage of iron oxide                         |

D. White cement

4. Rate of hardening

Codes :

is low

a. A - 4, B - 3, C - 1, D - 2

b. A - 1, B - 3, C - 4, D - 2

c. A - 1, B - 2, C - 4, D - 3

d. A - 3, B - 2, C - 1, D - 3

Q12. Match List I (Type of Cement) with List II (Characteristics) and select the correct answer using the code given below the lists

List - I

List - II

A. Rapidly hardening cement

1. Lower  $C_3A$

content than that in OPC

B. Low heat Portland cement

2. Contains

pulverized fly that is OPC

C. Portland Pozzolana

3. Higher  $C_3S$  and

$C_3A$  contents than that in OPC

D. Sulphate resisting Cement

Lower  $C_3S$  and  $C_3A$

contents than in

opc

Codes :

- a. A - 1, B - 2, C - 4, D - 3
- b. A - 3, B - 4, C - 2, D - 1
- c. A - 1, B - 4, C - 2, D - 3
- d. A - 3, B - 2, C - 4, D - 1

Q13. Match List - I (Job Requirement) with List - II (Type of Cement Binder) and select the correct answer using the code given below the lists:

List - I

List - II

- |                            |                       |
|----------------------------|-----------------------|
| A. High early strength     | 1. Pozzolanic cement  |
| B. Lining for canals       | 2. Rapid hardening    |
| C. Frost & acid resistance | 3. Sulphate resisting |
| D. Marine structure        | 4. High Alumina       |

Codes :

- a. A - 1, B - 4, C - 3, D - 2
- b. A - 2, B - 3, C - 4, D - 1
- c. A - 1, B - 3, C - 3, D - 2
- d. A - 2, B - 4, C - 4, D - 1

Q14. As per specifications, the initial setting time of ordinary Portland cement should not be less than

- (a) 10 minutes
- (b) 20 minutes
- (c) 30 minutes
- (d) 60 minutes

Q15. In cements, generally the increase in strength during a period of 14 days to 28 days is primarily due to

- a. C<sub>3</sub> A
- b. C<sub>2</sub> S
- c. C<sub>3</sub> S
- d. C<sub>4</sub> AF

Q16. Consider the following type of cement:

1. Portland pulverized fuel ash cement
2. High alumina cement
3. Ordinary Portland cement
4. Rapid hardening cement



Which one of the following is the correct sequence of the above cements in terms of their increasing rate of strength gain?

gain?

(a) 2-3-4-1

(b) 1-3-4-2

(c) 2-1-3-4

(d) 3-1-2-4

Q17. Match List I (Composition of raw material used in manufacture of cement) with List II (Component of raw material) and select the correct answer using the code given below the lists:

List – I

A. 25 %

B. 65 %

C. 5 %

D. 5 %

List – II

1. Silica

2. Calcium oxide

3. Aluminium oxide

4. Ferrous and magnesium oxide

Codes:

a. A – 1, B – 2, C – 3, D – 4

b. A – 4, B – 3, C – 2, D – 1

c. A – 1, B – 3, C – 2, D – 4

d. A – 4, B – 2, C – 3, D – 1

Q18. Match List I (Compound) with List II (Proportion) and select the correct answer using the code given below the lists List I

List – I

- A. Tricalcium silicate
- B. Dicalcium silicate
- C. Tricalcium aluminate
- D. Tetra calcium

List – II

- 1. 25 to 30%
- 2. 50 to 60%
- 3. 6 to 8%
- 4. 8 to 12%

aluminoferrite

Codes:

- a. A – 2, B – 3, C – 4, D – 1
- b. A – 4, B – 1, C – 2, D – 3
- c. A – 2, B – 1, C – 4, D – 3
- d. A – 4, B – 3, C – 2, D – 1

Q19. Match List I (Equipment) with List II (Property) and select the correct answer using the code given below the lists :

List – I

- A. Briquette testing machine
- B. Le Chatelier apparatus
- C. Vicat apparatus

List – II

- 1. Compressive strength
- 2. Consistency
- 3. Soundness
- 4. Tensile strength

Codes:

- a. A – 1, B – 2, C – 3,
- b. A – 1, B – 3, C – 2,
- c. A – 4, B – 2, C – 3,
- D. A – 4, B – 3, C – 2,

**Q20. What is the requirement of water (expressed as % of cement w/w) for the completion of chemical reactions in the process of hydration of OPC?**

- (a) 10 to 15%
- (b) 15 to 20%
- (c) 20 to 25%
- (d) 25 to 30%





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